

Tube Bending Tools

Tube \varnothing [mm]	Bend radius [mm] (centerline) mm	Machine
10	77,5	WH/WHi
12	25	WH/WHi
12	25	WH/Whi 30
12	22,5	WH/Whi 30
13,5	60	WH/Whi 30
15	50	WH/WHi
15	87,5	WH/WHi
15	50	EB
15	57	EB
15	100	EB
15	30	WH/Whi 30
16	50	WH/WHi
17,2	50	WH/WHi
17,2	31	WH/Whi 30
17,2	35	WH/Whi 30
19	100	WH/WHi
20	42	WH/WHi
20	50	WH/WHi
20	115	WH/WHi
20	65	WH/WHi
20	50	EB
20	80	EB
20	100	EB
20	32,5	WH/Whi 30
20	35	WH/Whi 30
21,3	40	WH/WHi
21,3	43	WH/WHi
22	41	WH/WHi
22	52	WH/WHi
22	67,5	WH/WHi
23	150	WH/WHi

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Tube \varnothing [mm]	Bend radius [mm] (centerline) mm	Machine
23	50	WH/WHi
23	82,5	WH/WHi
25	44	WH/WHi
25	50	WH/WHi
25	55	WH/WHi
25	70	WH/WHi
25	75	WH/WHi
25	80	WH/WHi
25	90	WH/WHi
25	100	WH/WHi
25	125	WH/WHi
25	150	WH/WHi
25	162,5	WH/WHi
25	175	WH/WHi
25	200	WH/WHi
25	70	EB
25	100	EB
25	125	EB
25	150	EB
25,4	52	WH/WHi
26,9	57	WH/WHi
26,9	70	WH/WHi
26,9	90	WH/WHi
26,9	213,5	WH/WHi
28	100	WH/WHi
30	54	WH/WHi
30	65	WH/WHi
30	75	WH/WHi
30	100	WH/WHi
30	125	WH/WHi
30	146	WH/WHi

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Tube Ø [mm]	Bend radius [mm] (centerline) mm	Machine
30	160	WH/WHi
30	187,5	WH/WHi
30	200	WH/WHi
30	215	WH/WHi
30	235	WH/WHi
30	240	WH/WHi
30	250	WH/WHi
30	322,5	WH/WHi
30	75	EB
30	100	EB
30	125	EB
30	150	EB
32	65	WH/WHi
32	75	WH/WHi
32	100	WH/WHi
33,7	60	WH/WHi
33,7	75	WH/WHi
33,7	90	WH/WHi
33,7	100	WH/WHi
33,7	112,5	WH/WHi
33,7	115	WH/WHi
33,7	135	WH/WHi
33,7	150	WH/WHi
33,7	175	WH/WHi
33,7	232,5	WH/WHi
34	100	WH/WHi
34	85	EB
34	100	EB
34	150	EB
35	75	WH/WHi
35	87,5	WH/WHi

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Tube \varnothing [mm]	Bend radius [mm] (centerline) mm	Machine
38	75	WH/WHi
38	100	WH/WHi
38	200	WH/WHi
38	290	WH/WHi
40	100	WH/WHi
40	127,5	WH/WHi
42,4	100	WH/WHi
42,4	200	WH/WHi
42,4	230	WH/WHi
42,4	310	WH/WHi
42,4	475	WH/WHi
42,4	125	EB
44,5	125	EB
48,2	130	WH/WHi
48,3	125	EB